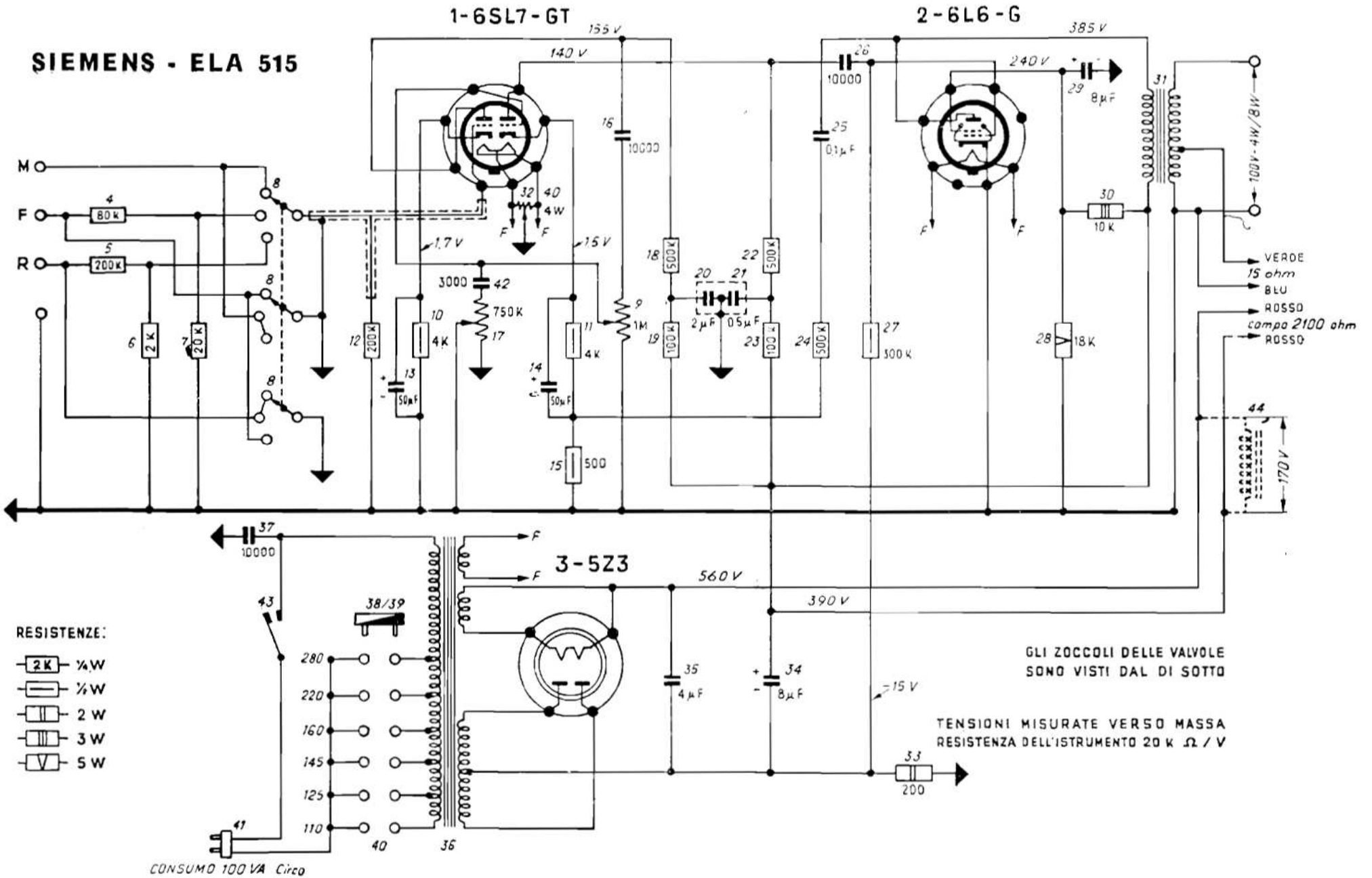SIEMENS - ELA 515